

Rev A-7

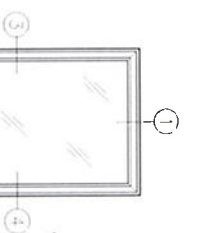
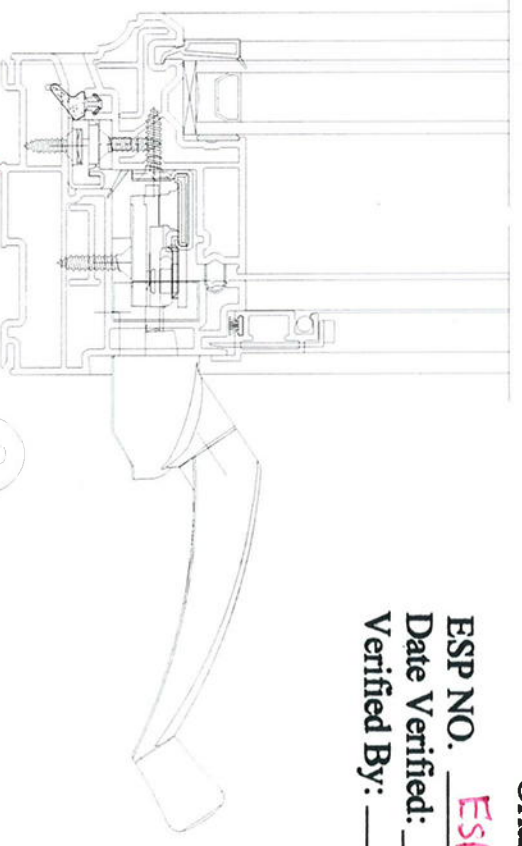
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1



N/A w/o Fin

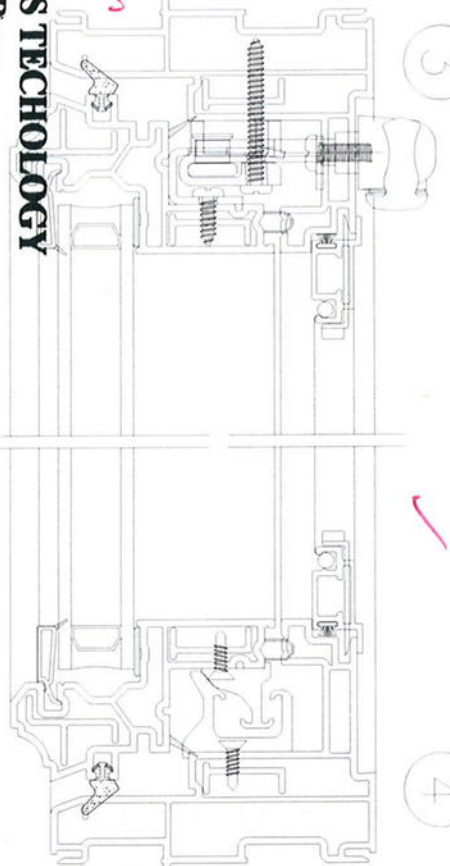
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3

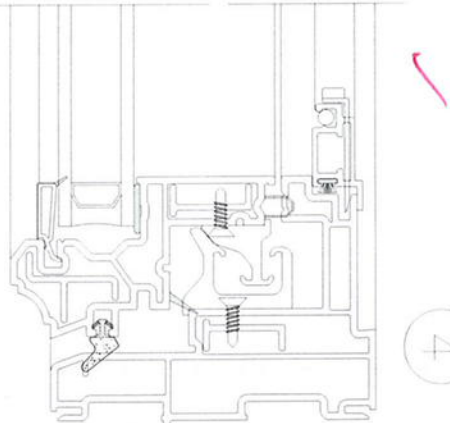


N/A w/o Fin



4

N/A w/o Fin



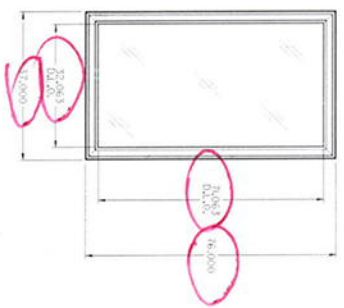
ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311P-GA-P-7

Date Verified: 7/12/12

Verified By: _____



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UNLESS OTHERWISE SPECIFIED

ALL DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONS DECIMALS
ASME Y14.5M - 1994

THIRD ANGLE PROJECTION



DESIGNER: CMB
DATE: 00/08/08

DRAWN BY: JAW
CHECKED BY: JAW
DATE: 00/08/08

DATE: 00/08/08

REVISIONS: NONE

decauninck
NORTH AMERICA

143,191 CA - 008

SCALE: 1:1
SHEET: 1 OF 1

143.191 CA - 008 - BILL OF MATERIALS (TRUTH HARDWARE)

ITEM NO.	MATERIAL TYPE	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
1	VINYL	HEAD	1	N/A 10008052 (FIN) / 10008053 (FINLESS)	10815-2	A
2	VINYL	SILL	1	N/A 10008052 (FIN) / 10008053 (FINLESS)	10815-3	A
3	VINYL	LOCK JAMB	1	N/A 10008052 (FIN) / 10008053 (FINLESS)	10008052F-28	A
4	VINYL	HINGE JAMB	1	10008052 (FIN) / 10008053 (FINLESS)	10815-0	A
5	VINYL	TOP RAIL	1	10005491	10814-2	A
6	VINYL	BOTTOM RAIL	1	10005491	10814-3	A
7	VINYL	KEEPER STILE	1	10005491	10005491F-19	A
8	VINYL	HINGE STILE	1	10005491	10814-0	A
9	VINYL	GLAZING BEAD	4	10005470	STRAIGHT CUT	A
10	VINYL	OPTIONAL "J" ACCESSORY	4	10008287	STRAIGHT CUT	A
11	MILL ALUM	SASH REINFORCEMENT	4	10500006	STRAIGHT CUT	O
12	MILL ALUM	SASH REINFORCEMENT	2	10300091	STRAIGHT CUT	DDD
13	MILL ALUM	FRAME REINFORCEMENT	2	10300091	STRAIGHT CUT	DDD
14		SASH SEAL	4	QWS-530	STRAIGHT CUT	DDD
15						I
16						
17		3/4" GLASS	1			ANY
18		GLAZING COMPOUND	AS REQ'D			ANY
19		SETTING BLOCKS (REFER TO IG SUPPLIER GUIDELINES)	AS REQ'D			ANY
20						
21		SCREEN ASSEMBLY	1	TBD		ANY
22						
23		SNUBBER - Frame	AS REQ'D	10300095		A
24		SNUBBER - Sash	AS REQ'D	10300094		A
25		SNUBBER SCREWS	AS REQ'D	#6 x 1/2" S.S. PFH		Z
26						
27		INSTALLATION DETAILS - #8 X 1 1/4" PPH	AS REQ'D			
28						
29						

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809
Description

REV _____ DATE _____ BY _____

ESP NO. ESP101211P-CARP-7

Date Verified: 7/12/12

Verified By: [Signature]

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NORTH AMERICA

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143.191 CA - 008

NAME: _____

DWN BY: _____

CHKD BY: _____

DWS NO: _____

DJS

143191CA-008.XIS

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143.191 CA - 008 - BILL OF MATERIALS (TRUTH HARDWARE)

ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
30	OPERATOR (Frames Widths : 24" To 40")				
31	MAXIM DUAL ARM OPERATOR	1	50.00.XX.XXX Left Hand or Right Hand		G
32	#8 X 3/4 PFH (Operator)	6	19218		
33	GASKET	1	31882		
34	STUD BRACKET	1	12510.92 Left Hand / 12511.92 Right Hand		
35	#8 X 1 PFH (Stud Bracket)	3	19240.92		
36	TRACK & SLIDER ASSEMBLY	1	11576.92		
37	#8 X 3/4 PFH	3	19218		
38	HANDLE KNOB S/A	1	11454		
39	WASHABILITY HINGE (Lower Left / Upper Right)	1	14.97.XX.XXX		
40	WASHABILITY HINGE (Upper Left / Lower Right)	1	14.97.XX.XXX		
41	#7 X 5/8 PFH UNDERCUT (S.S.) (Hinge Track)	8	TBD		
42	#8 X 1 PFH (Hinge Sash Arm)	8	TBD		
43	SPLINE CAP	1	21306	PIEMEN	
44					
45					
46					
47	LOCK				
48	LOCK ASSEMBLY	1	24-33		G
49	SUPPORT PLATE	1	21132		
50	#10-24 X 9/16 PPH SELF THREADING SCREW	2	19545		
51	TIE BAR GUIDE	AS REQ'D	11099P001		
52	#8 X 1.25 PPH (Tie Bar Guide)	AS REQ'D	TBD		
53	KEEPER	AS REQ'D	41129 Left Hand / 41130 Right Hand		
54	#8 X 1/2 PFH (Keeper)	AS REQ'D	19235		
55	TIE BAR ASSEMBLY	1	REFER TO FAB 10005491-F-19		
56					
57					
58					
59					

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

ESP 101311P-60007

ESP NO. DESCRIPTION BY

Date Verified: 7/12/12

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PAGE 2

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143.191 CA - 008
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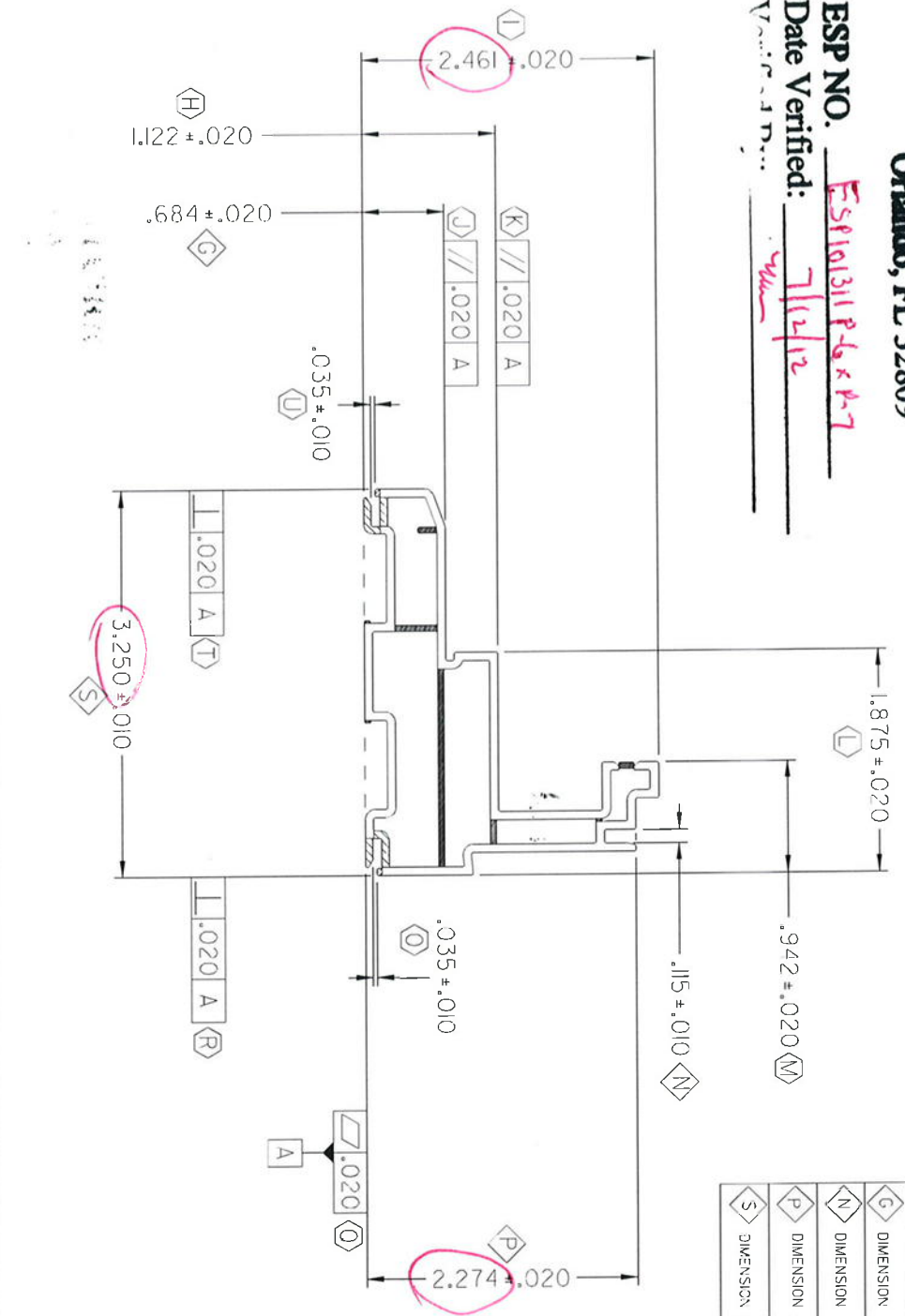
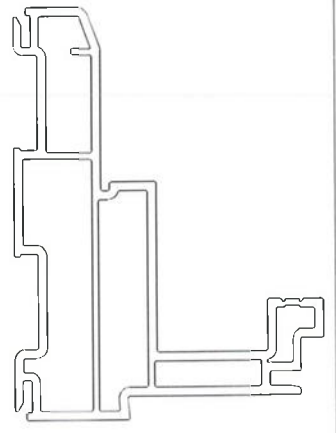
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143191CA-008.XLS

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ELEMENT MATERIALS AND TECHNOLOGY ALL BE INCORPORATED BY THE DESIGN ACTIVITY.
1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311 P-6 x P-7

Date Verified: 7/12/12



WALL THICKNESS

.070	[Symbol]
.062	[Symbol]
.060	[Symbol]
.050	[Symbol]

- NOTES:
- STANDARD STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY
 - INTERPRET ALL TOLERANCE APPLICATIONS PER STD0013(B)
 - UNSPECIFIED EXTERNAL RADII = .XXX +.010 / -.005
 - UNSPECIFIED INTERNAL RADII = .XXX +.020 / -.005
 - UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10%
 - UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- 20%

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
-	*****	---/--/---	---

NEW PRODUCT CHARACTERISTICS

G	DIMENSION .664 - .704
N	DIMENSION .105 - .125
P	DIMENSION 2.254 - 2.294
S	DIMENSION 3.230 - 3.270

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UNLESS OTHERWISE SPECIFIED
 DIM ARE IN INCHES
 TOL. ON ANGLES: .1°
 2 PL: .0010" 3 PL: .0005"
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BY:	DATE:	10/04/26
DRAWN BY:	DATE:	10/04/26
AUTH:	DATE:	
TECHNAME:	DATE:	

SCALE: 1:1

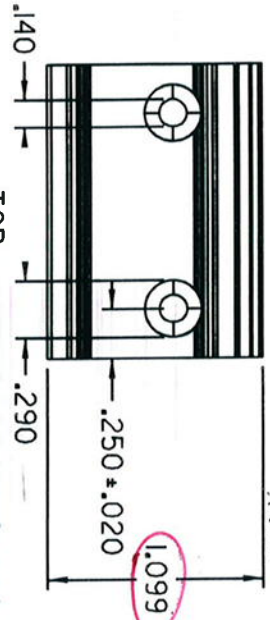
deceuninck NORTH AMERICA

301 NORTH GARDEN ROAD
 WINTER PARK, FL 32789

MAIN FRAME - CA

SHEET NO: 10008053.SH

REV: NEW

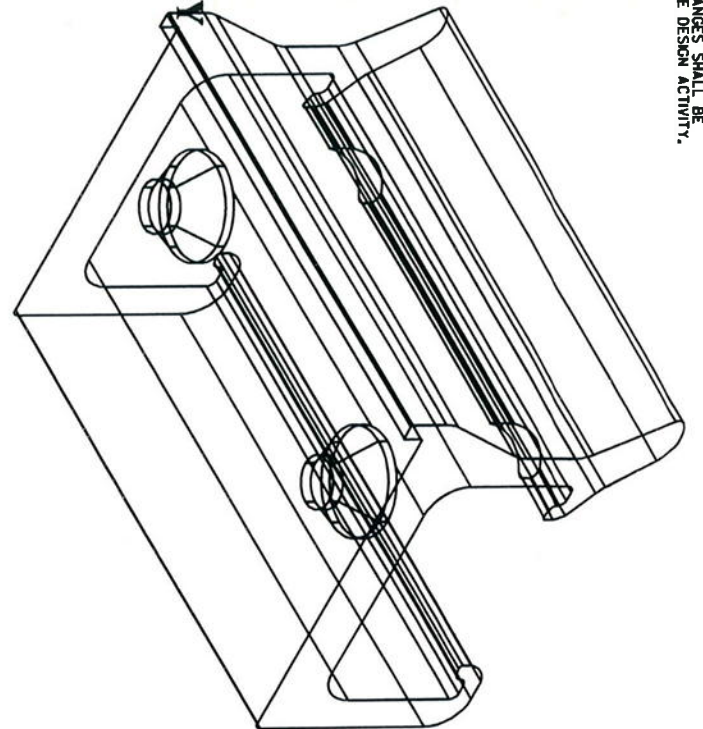


TO ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

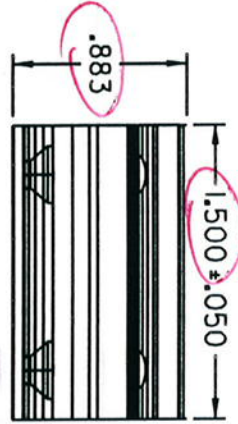
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Date Verified: 7/12/12

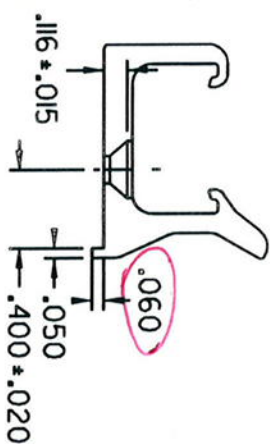
Verified By: [Signature]



SCALE 4 : 1



FRONT



SIDE

6005-T5 ALUMINUM

CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES ± 0.005° 2 PL ± 0.007 1 PL ± 0.005° INTERPRET DIM AND TOL PER ASME Y14.5M - 1994	
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DESIGN BY	JCM	DATE	06/03/02
DRAWN BY	JCM	DATE	06/08/08
CHECKED BY		DATE	
APPROVED BY		DATE	
TERMINAL	00300095.dgn	SCALE	2:1
DECEUNNCK NORTH AMERICA 81 NORTH AMERICA RD DECEUN, OHIO 43001		SIZE: 11x17 SHEET: 1 OF 1	

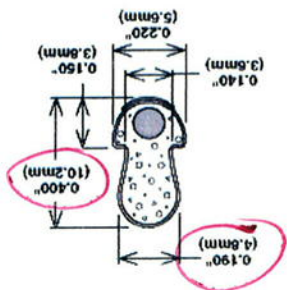
CA FRAME SNUBBER

Q-TON® foam seals

- [Weatherstrip](#)
- [Surface Mount Seals](#)
- [Kerf Mount Seals](#)
- [T-Slot Mount Seals](#)
- [Pocket Mount Seals](#)
- [Extruded Products](#)
- [Packaging and Shipping Edge Protectors](#)
- [Glazing Beads](#)
- [Glass Surrounds](#)
- [Nailing Fin](#)
- [Setting Blocks](#)
- [Screen Spline](#)
- [Custom Applications](#)
- [Hardware](#)
- [Hinges](#)
- [Locks](#)
- [Handles](#)
- [Operators](#)

Part # : QWS 530

[Find Sales Rep.](#)



Compression: Recommend 25% Minimum 10% Maximum 50%

Standard Pack: 2,000 ft/carton (610m/carton)

Special Features: Durable, UV resistant.

polyethylene cladding is permanently bonded to resilient urethane foam which provides for outstanding sealing against air and water infiltration. The cord prevents stretching and helps with insertion. Compression seal with a reach of .250" (6.4mm) for mounting distances of .125" (3.2mm) to .200" (5.0mm); pocket opening of .125" (3.2mm).

Other Information: Superior appearance, easy operation, easy cleaning, outstanding durability, energy efficient.

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311P-6+P-7

Date Verified: 9/12/12

Verified By: _____

[Employee Login](#) [Job Opportunities](#)

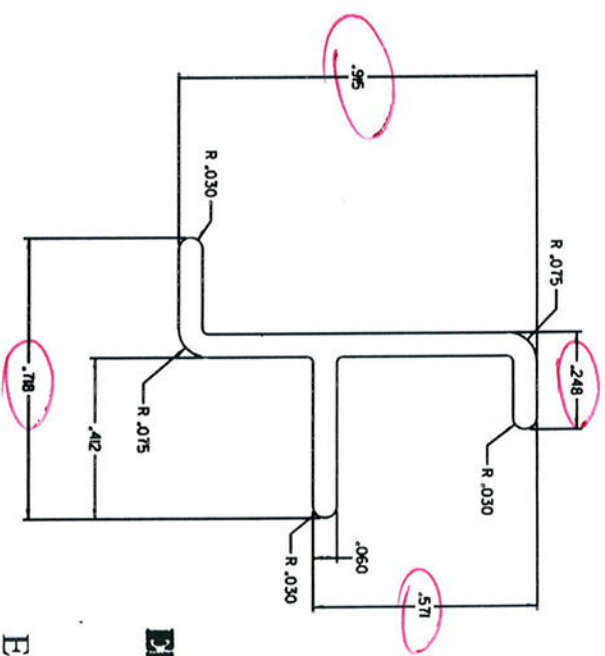
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- Available Colors
- Black
 - White
 - Bronze
 - Belge
 - Grey
 - Desert Sand
 - Stone

- DXF Files [Download](#)
- DWG Files [Download](#)
- PDF Files [Download](#)
- .DWG & .DXF [Free viewer](#)

CAD MAINTAINED, CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
B	UPDATED TITLE BLOCK	06/22/04	JCM



ALL UNSPECIFIED RADII SHALL BE .015"

ELEMENT MATERIALS TECHNOLOGY
1924 Premier Row
Orlando, FL 32809

ESP NO. ESP101311 P-62 P-7
Date Verified: 7/12/12
Verified By: _____

MATERIAL: 6063 - T5 ALUMINUM

CONFIDENTIAL UNPUBLISHED WORK © 2006 DECEUNINCK NORTH AMERICA	UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL. ON ANGLES: 2 PL. ± 0.005 3 PL. ± 0.005 INTERPRET DIM AND TOL. PER ASME Y14.5M - 1994	DESIGN BY: RH	DATE: 9/2/01
	THIRD ANGLE PROJECTION	DRAWN BY: JCM	DATE: 06/22/04
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CASEMENT REINFORCEMENT		SCALE: 4:1 (LBS/FT) J22	SHEET: 1 OF 1



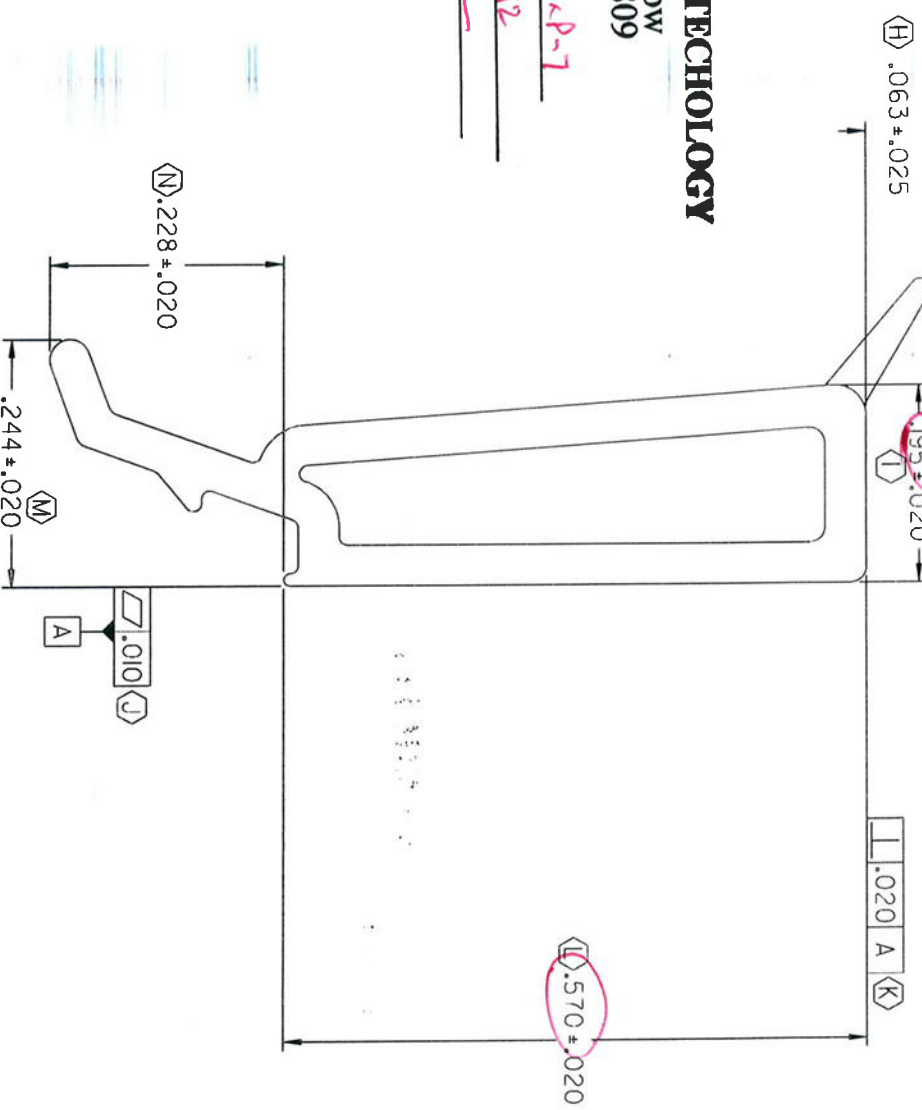
SCALE 1:1

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
AD	CHANGED DIMENSIONS	06/09/20	BWB

ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

ESP NO. ESP10B11P-6xP-7
 Date Verified: 7/12/12
 Verified By: [Signature]



- NOTES:
1. STD00013 STRAIGHTNESS CLASS E AND LENGTH TOLERANCES APPLY (A)
 2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD00013 (B)
 3. UNSPECIFIED EXTERNAL RADI = .XXX +.010 / -.005 (C)
 4. UNSPECIFIED INTERNAL RADI = .XXX +.020 / -.005 (D)
 5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- 10% (E)
 6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- 20% (F)

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UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES
 2 PL. ON ANGLES • • • 0.005"
 INTERPRET 1/16, 1/8, 3/16, 1/4 PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

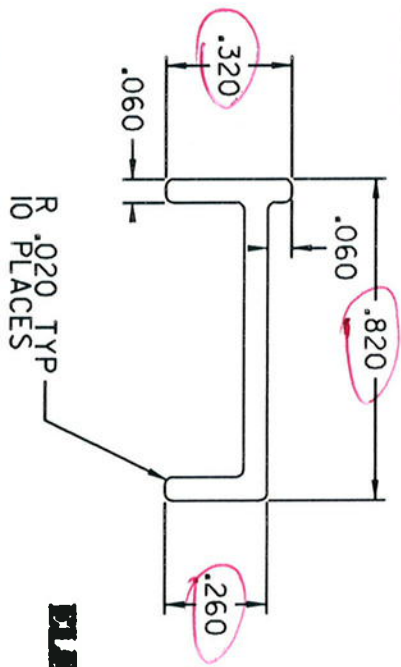
DESIGN BY:	DATE:	DATE:
MTIC	93/06/01	MTIC
DATE:	93/06/01	DATE:
DATE:	93/06/01	DATE:
FILENAME:	71062	

deceuninck THE NORTH AMERICAN WINDOW COMPANY

NAME: **GLAZING BEAD**

SPECIFIC NO: 10005470.SH

SCALE: 8:1 KISS/TTJ 043 SHEET: 1 OF 1

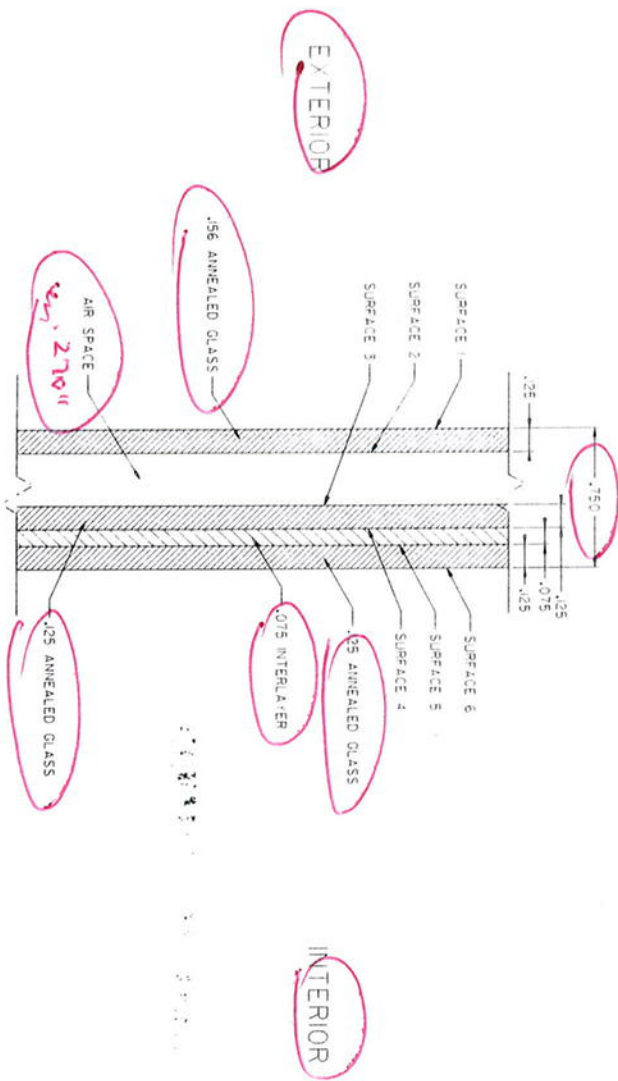


ELEMENT MATERIALS TECHNOLOGY
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 Orlando, FL 32809

ESP NO. ESP1013111-6-P-7
 Date Verified: 7/12/12
 Verified By: [Signature]

6005-T5 ALUMINUM

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UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES TOL. ON ANGLES ± P 2 PL. ± 0.005 3 PL. ± 0.005 INTERPRET DIM AND TOL PER ASME Y14.5M - 1994			
THIRD ANGLE PROJECTION			
DESIGN BY: JCM		DATE: 06/03/02	
DRAWN BY: JCM		DATE: 06/07/02	
DATE: 06/07/02		DATE: 06/07/02	
AUTH: JCM		DATE: 06/07/02	
REVISION: 1030009.dgn		SCALE: 4:1 (US/FT)	
SIZE: 11x17		SHEET: 1 OF 1	
CA SASH REINFORCEMENT DECEUNINCK NORTH AMERICA 20 NORTH UNIVERSITY KENNESAW, GA 30144		REV: NEW DATE:	



ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
 Orlando, FL 32809

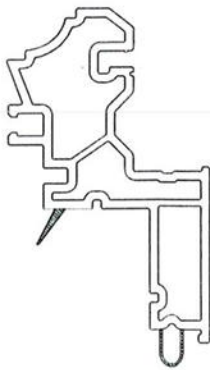
ESP NO. ESP 101311 P-6-P-7
 Date Verified: 7/11/12
 Verified By: [Signature]

3/4" OVERALL LAMINATE IG
 5/32 SACRIFICIAL PANE
 1/8" ANNEALED LAMINATE PANES WITH
 .075" INTERLAYER

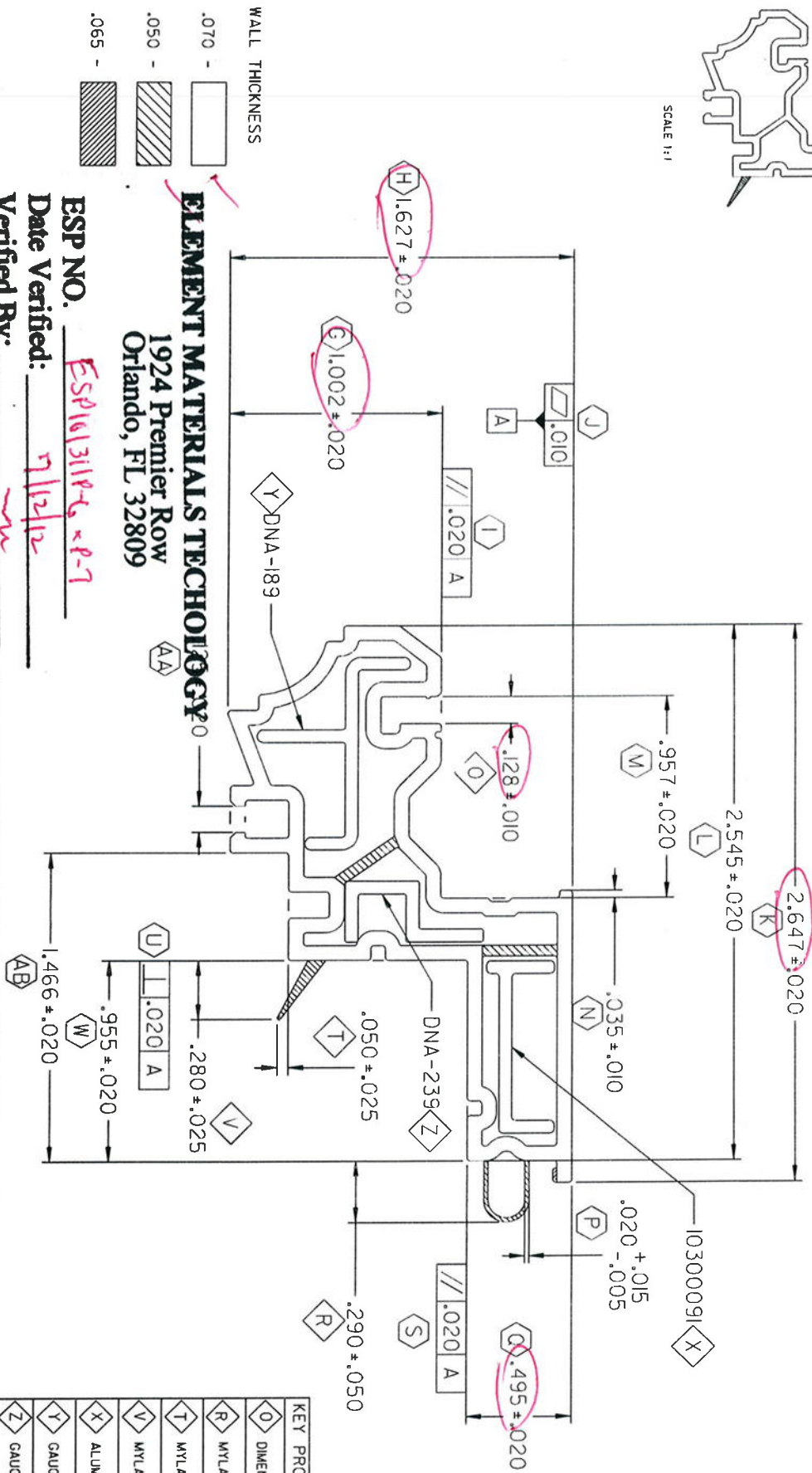
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	THIRD ANGLE PROJECTION 	2363		3/4" IG, ANN. 0.15, 5/32 SAC CLASS / 3/4" IG WITH 0.15 LAM SHEET

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

REV	DESCRIPTION	DATE	APPROVED
H	ADDED DNA-239	10/03/19	BWB



SCALE 1:1



ELEMENT MATERIALS TECHNOLOGY
 1924 Premier Row
 Orlando, FL 32809

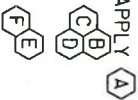
ESP NO. *ESP1613118-C x P-7*

Date Verified: *7/12/12*

Verified By: *[Signature]*

NOTES:

1. 'STD00013' STRAIGHTNESS CLASS A AND LENGTH TOLERANCES APPLY
2. INTERPRET ALL TOLERANCE APPLICATIONS PER STD0013
3. UNSPECIFIED EXTERNAL RADI = .XXX +.010 / -.005
4. UNSPECIFIED INTERNAL RADI = .XXX +.020 / -.005
5. UNSPECIFIED EXTERNAL WALL THICKNESS = .XXX +/- .10%
6. UNSPECIFIED INTERNAL WALL THICKNESS = .XXX +/- .20%



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UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES
 2 PL. DIM ANGLES * P
 INTERPRET DIM AND TOL PER
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BY:	CRB
DATE:	00/07/19
DRAWN BY:	KED
DATE:	08/04/07
AUTH:	DATE:
AUTH:	DATE:
FILENAME:	98009

KEY PRODUCT CHARACTERISTICS
Ø DIMENSION .J18 - .J38
R NYLAR 10005484.OP REV E
T NYLAR 10005484.OP REV E
V NYLAR 10005484.OP REV E
X ALUM INSERT 10300091
Y GAUGE DNA-189
Z GAUGE DNA-239

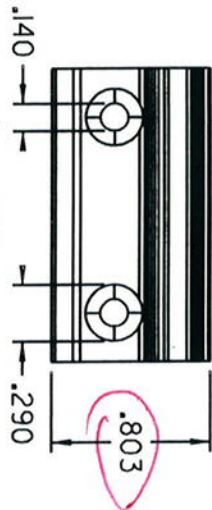
NAME: **deceuninck** NORTH AMERICA

MAIN SASH - CA

SIZE PING. NO: 1000549L.SH

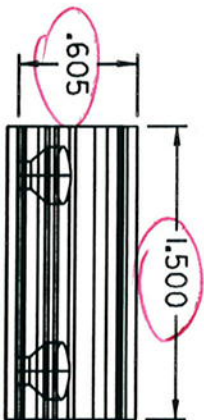
SCALE: 2:1

SHEET: 1 OF 1

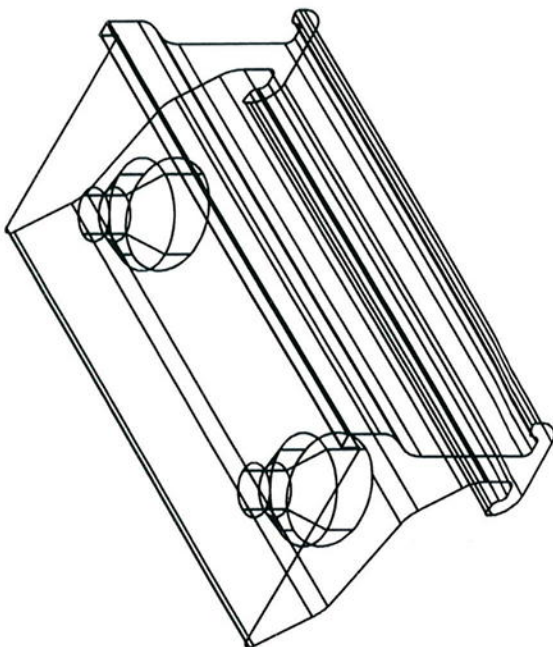


ELEMENT MATERIALS TECHNOLOGY
 1924 Premier P
 Orlando, FL 32809

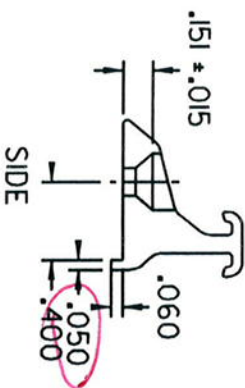
ESP NO. ESP101311P-6-RP-7
 Date Verified: 7/12/12
 Verified By: ten



FRONT



SCALE 4 : 1



SIDE

6005-T5 ALUMINUM

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UNLESS OTHERWISE SPECIFIED
 DIM. ARE IN INCHES
 TOL. ON ANGLES = .1°
 2 PL. ± 0.0005 3 PL. ± 0.0005
 MATERIAL DIM AND TOL. PER
 ASME Y14.5M - 1994

THIRD ANGLE PROJECTION

DESIGN BY:	JGM
DATE:	06/03/02
DRAWN BY:	JGM
DATE:	06/07/03
CHECKED BY:	
DATE:	
APPROVED BY:	
DATE:	
REVISION:	
NO:	0300094.dgn

deceuninck
 NORTH AMERICA

301 NORTH GAVEN ROAD
 WOODBRIDGE, OHIO 44099

CA SASH SNUBBER

SIZE: 1/8" x 1/2" x 1/2"
 SCALE: 2 : 1

REV. NEW

10F 1

Sikaflex®-552

High-Strength Structural Assembly Adhesive

Technical Product Data (typical values)

One-part Silane Terminated Polymer	Color	White, Black
	Cure mechanism	Moisture-curing
	Density (uncured)	12.1 lb/gal
	VOC (EPA method 24)	0.16 lb/gal
	Non-sag properties	Good
	Application temperature	40-95°F (5-35°C)
	Tack free time	40 min.
	Curing speed	(see diagram 1)
	Shrinkage	<2%
	Shore A-hardness (ASTM D 2240)	50
	Tensile strength (ASTM D 412)	435 psi
	Tensile shear strength (ASTM D 1002)	300 psi
	Elongation at break (ASTM D 412)	300 %
	Tear propagation resistance (ASTM D 624)	85 pli
	Glass transition temperature	-76°F (-60°C)
	Service temperature	-40°F to +190°F (-40°C to +90°C)
	Short term	Permanent
		4 hours
		1 hour
Shelf life (storage below 80°F (25°C))	Cartridge & Unipac	9 months
	Drum & Hobcock	6 months

¹⁾ 73°F (23°C) / 50% r.h.

Description

Sikaflex®-552 is a low VOC, high performance, elastic, gap-filling, one-part, silane-terminated polymer structural adhesive that cures on exposure to atmospheric moisture to form a durable elastomer. Sikaflex®-552 contains no isocyanate or solvent. Sikaflex®-552 is manufactured in accordance with the ISO 9001/ISO 14001 quality assurance system and the responsible care program.

Product Benefits

- AAMA 805.2-94 certified
- Bonds well to a wide variety of substrates without the need for special pre-treatment
- Resistant to UV radiation
- Resistant to aging and weathering
- Capable of withstanding high dynamic stresses
- Very low VOC content
- Silicone and PVC-free
- Isocyanate-free
- High recovery
- Elastic
- Low odor
- One-part formulation

Areas of Application

Sikaflex®-552 is suitable for structural joints that will be subjected to dynamic stresses. Sikaflex®-552 bonds well to a wide variety of substrates and is suitable for making permanent high strength elastic adhesive seals. Suitable substrate materials include wood, metals, metal primers and paint coatings (two-part systems), ceramic materials, plastics and glass. Seek manufacturer's advice before using on transparent materials that are prone to stress cracking.

ELEMENT MATERIALS TECHNOLOGY

1924 Premier Row
Orlando, FL 32809

ESP NO.

ESP10311P-6-7

Date Verified:

7/12/12

Verified By:



Industry



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Further information available at:
 www.sikaindustry.com
 SikaFax: 877-663-9727



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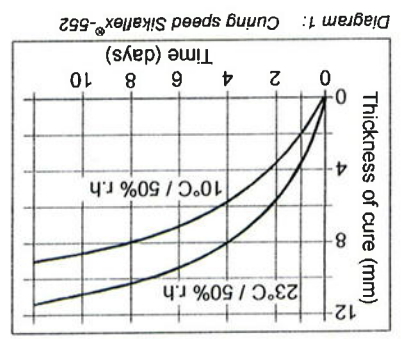
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ELEMENT MATERIALS TECHNOLOGY

Method of Application
 Surface preparation
 The Surfaces must be clean, dry and free from all traces of grease, oil, wax and dust. The adhesion of SikaFlex®-552 can be improved by wiping the joint with Sika®Cleaner-226 (a cleaning and activating agent). Advice on specific applications is available from the Technical Service Department of Sika Industry at 888-832-7452. Substrate must have appropriate corrosion protection prior to application of sealant.

Chemical Resistance
 SikaFlex®-552 is resistant to UV radiation, fresh water, seawater and proprietary aqueous cleaning agents; temporarily resistant to fuels, mineral oils, vegetable and animal fats and oils; not resistant to organic acids, concentrated mineral acids, caustic solutions or solvents. The above information is offered for general guidance only. Advice on specific applications will be given on request. Contact the Technical Service Department of Sika Industry at 888-832-7452.



Cure Mechanism
 SikaFlex®-552 cures by reaction with atmospheric moisture. At low temperatures the water content of the air is lower and the curing reaction proceeds a little more slowly. If SikaFlex®-552 is used in combination with a PUR adhesive, the polyurethane adhesive must be fully cured before seam sealing with SikaFlex®-552.

Limitations
 Avoid application below 40°F (5°C) and above 95°F (35°C) as improper surface properties could result. Since the material is moisture cured, provide sufficient exposure to air. Do not apply over cured silicones or in the presence of curing silicones or urethanes. Avoid contact with excessive amounts of alcohols or alcohol-containing mixtures, as some temporary initial surface tackiness may result. Not designed for direct glazing applications.

Overpainting
 SikaFlex®-552 can be overpainted before becoming tack-free. The paint and paint process must be tested for compatibility by carrying out preliminary trials. It should be understood that the hardness and film thickness of the paint may impair the elasticity of the sealant and lead to cracking of the paint film over time.

Tooling and finishing
 To facilitate tooling, wet pointing tool with soapy water. Do not use alcohol or alcohol-containing agents.

Application
 To ensure satisfactory conditions for curing, do not apply at temperatures below 40°F (5°C) or above 95°F (35°C). The optimum temperature for substrate and sealant is between 60°F (15°C) and 75°F (25°C). For suitable pump system please contact the System Engineering Department of Sika Industry at 248-577-0020.

HANDLING AND STORAGE: Store product in closed container in cool dry place (below 77°F, 25°C) when not in use. Protect from frost and humidity. Avoid direct contact. Wear personal protective equipment (chemical resistant gloves/goggles/eye protection) to prevent contact with skin and eyes. Use with adequate

Cartridge	10.5 ounce
Unipac	20 ounce
Hobcock	6 gallon
Drum	51.5 gallon

Packaging Information

**KEEP OUT OF REACH OF CHILDREN
 NOT FOR INTERNAL CONSUMPTION
 FOR INDUSTRIAL USE ONLY
 KEEP CONTAINER TIGHTLY CLOSED**

Further Information
 Copies of the following publications are available on request at SikaFax: 877-663-9727
 - Material Safety Data Sheets
 - Technical Data Sheets

FIRST AID
Eyes - Hold eyelids apart and flush thoroughly with tepid water for 15 minutes.
Skin - Remove contaminated clothing. Wash skin thoroughly for 15 minutes with soap and tepid water. Inhalation - Do not induce vomiting. Contact a physician. In all cases contact a physician immediately if symptoms persist.

Health	2
Flammability	1
Reactivity	0
Personal Protection	C

HMIS
CAUTION: IRRITANT. - Contains Silane-Terminated Polyurethane (CAS: Mixture). May cause eye/skin/respiratory irritation.

general and local exhaust. Use properly fitted NIOSH respirator if ventilation is poor. Remove contaminated clothing and launder before reuse.

CLEANUP: Avoid contact. Uncured material can be removed from tools and equipment using suitable solvent. Follow manufacturer's warnings and instructions for use. Cured product can only be removed mechanically. Wash thoroughly with soap and water after handling. Do not use solvents! In case of spill, wear personal protective equipment (chemical resistant goggles/clothing/gloves). Ventilate area and collect spill. If ventilation is poor use properly fitted NIOSH respirator. Contain spill and collect with absorbent material. Dispose of in accordance with applicable local, state and federal regulations.

LIMITED WARRANTY
SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Technical Data Sheet if used as directed within shelf life. User determines suitability of product for intended use and assumes all risks. Buyer's sole remedy shall be limited to the purchase price or replacement of product exclusive of labor or cost of labor.
NO OTHER WARRANTIES IMPLIED OR EXPRESS SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.



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